



PRODUCT	DESCRIPTION	Ratio	Mixed Density (g/cm <sup>3</sup> )	Working Time (min)	Fixation Time (Min)	Pack Sizes
<b>SciGrip Adhesives</b>						
<b>SG300 Series</b>						
Methyl Methacrylate Structural Adhesives. 2 component (10:1 mix ratio) for general structural bonding (Metals, composites and other plastics). Combines minimum surface prep, primer-less application and low read through finishes. Suitable for a wide variety of applications. Available in Off white and Black .						
SG300-05	SG305 A/SG605 B	10:1	1.02	4-6	15-20	50ml, 490ml, Bulk.
SG300-15	SG315 A/SG605 B	10:1	1.02	13-17	30-40	50ml, 490ml, Bulk.
SG300-40	SG340 A/SG605 B	10:1	1.02	35-45	80-90	50ml, 490ml, Bulk.
<b>SG230 HV Series (Available on request Only)</b>						
High Viscosity Methyl Methacrylate Structural Adhesive. 2 Component (10:1 Mix Ratio) for general structural bonding (Metals, composites and other plastics). Designed for a range of working times. Specially formulated to allow long open times and gap filling for deep irregular gaps upto 39mm. (Available in Gray)						
SG230-30	SG230 HV A / SG605 B	10:1	0.99	25-35	45-55	490ml, Bulk
SG230-40	SG230 HV A / SG214 B	10:1	0.99	35-45	60-75	490ml, Bulk
SG230-60	SG230 HV A / SG216 B	10:1	0.99	50-70	140-170	490ml, Bulk
Bulk Only	SG230 HV A / SG218 B	10:1	0.99	70-90	180-210	Bulk Only
Bulk Only	SG230 HV A / SG220 B	10:1	0.99	100-130	260-312	Bulk Only

\*SG300 is a stock item in 490ml cartridges whereas SG300 in 50ml or Bulk, SG230 HV and other products are only available on request. Please contact your local representative or branch customer service line for technical or application queries.

\*\* Check TDS for applicable substrates and substrate preparation. Always ensure product is suitable to your specific process before application.